

Date: Monday, 6/5/2006 7:46:51 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOUBLER ASSEMBLY
Job Number	: 27358-1		
Estimate Number	: 12367		
P.O. Number	: N/A	Part Number	: D314009
This Issue	: 6/5/2006 S.O. No. : N/A	Drawing Number	: D3140
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: D1
Previous Run	: 26727	Material	: N/A
Written By	: <u>06.06.05</u> ✓	Due Date	: 6/30/2006
Checked & Approved By	: <u>06.06.05</u> ✓	Qty:	2 Um: Each
Comment	: Est. A 06.04.19 New Issue KJ		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D314085	Angle
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Angle

Batch

B27375-1

06.06.09 (1)

2.0	D314089	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Doubler

Batch

B27376

06.06.09 (1)

3.0	MS20426AD34	RIVET
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Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)

RIVET

Batch

119099

06.06.09 (1)

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Assemble as per Dwg D3140

06.06.09 (1)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

06.06.09

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER ASSEMBLY

Job Number: 27358 -1

Part Number: D314009

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

CZ 06/09/06 (1)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D 06/06/09 (1)

Job Completion



CZ 06/07/06